# **HOW TO INSTALL A SELF-LOCKING NUT** ON A BALL JOINT WITH A TAPERED STUD

## **MOOG® Ball Joints**

#### **Problems Tightening Self-Locking Nut**

When installing the self-locking nut on a ball joint with a tapered stud, it can be difficult to get the nut properly tightened. Featuring two stakes at the top, overcoming resistance in the tight space of the suspension assembly is a challenge. This can be an issue with MOOG lower ball joints like the <u>K8607T</u> for the 1999-2019 Ford F-250/F-350 Super Duty and the <u>K500141</u> for the 2005-2019 Ford F-450/F-550 Super Duty.



Old OE Nut (Left) vs. New MOOG Nut (Right)

To get the nut properly tightened, there are two different methods that can be employed—using a jack or using the old ball joint hardware.

### **Tightening Nut Using a Jack**

**Step 1** – Place jack under knuckle.

Step 2 – Jack knuckle up until taper engages with axle.



**Step 3** – Tighten to the first torque specification in the reassembly procedure.

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**Step 4** – Lower jack and proceed with reassembly procedure to install components.

#### **Tightening Nut Using Old Ball Joint Hardware**

Step 1 – Install old nut.

**Step 2** – Tighten to the first torque specification in the reassembly procedure.



**Step 3** – Remove old nut.

Step 4 – Install new nut.



**Step 5** – Tighten the new nut to the first torque specification in the reassembly procedure.

**Step 6** – Continue with reassembly procedure to install components.

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